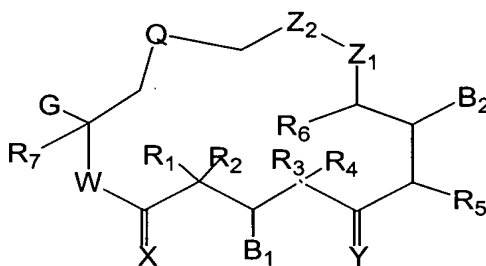


EPOTHILONE DERIVATIVES

ABSTRACT

Q1
The present invention relates to epothilone derivatives, having the following formula



in which the variables G, W, Q, X, Y, B₁, B₂, Z₁, Z₂, and R₁-R₇ are as defined herein, methods for the preparation of the derivatives and intermediates thereof.

68